

Date: Tuesday, 8/7/2007 11:40:11 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RUBBER CUSHION
 Job Number : 33835
 Estimate Number : 12982
 P.O. Number : N/A Part Number : D3595063570
 This Issue : 8/7/2007 S.O. No. : N/A Drawing Number : D3595 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : N/A Material : N/A
 Written By : *Jan 07-08-07* Due Date : 8/14/2007 Qty: 50 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A New Issue 07-08-07 JLM Verified By: *EL*

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3595 Rubber Cushion (per sq ft)



Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0290 sf(s)

Rubber Cushion (per sq ft) .125" thk

Batch: *M103838*

SAD 07/08/07

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

SAD 07/08/07 50

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/07 (50)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

er 07/08/08 (50)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *51408*

07/14/08 (50)

Date: Tuesday, 8/7/2007 11:40:11 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 33835

Part Number: D3595063570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(50)

Comment: FINAL INSPECTION/W/O RELEASE

07/08/08

Job Completion



07/08/08

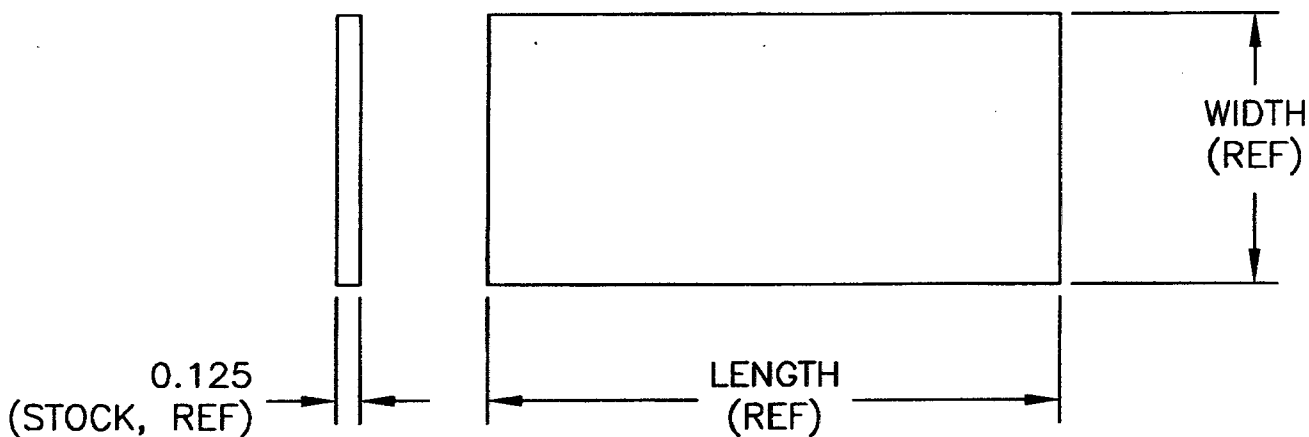
DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Page 1 of 1

Prototype

Vern

Date:

KJ/JLM